



US009304495B2

(12) **United States Patent**
Wilbur et al.

(10) **Patent No.:** **US 9,304,495 B2**
(45) **Date of Patent:** ***Apr. 5, 2016**

(54) **WATCH ASSEMBLY HAVING A PLURALITY OF TIME-COORDINATED BELTS**

USPC 368/78, 223
See application file for complete search history.

(71) Applicant: **Devon Works, LLC**, Grand Rapids, MI (US)

(56) **References Cited**

U.S. PATENT DOCUMENTS

(72) Inventors: **Jason M. Wilbur**, Pasadena, CA (US);
Jeffrey J. Stephenson, Big Bear City, CA (US)

1,998,763 A * 4/1935 Janson G04B 19/207
2,072,457 A 3/1937 Larrabee 368/78

(Continued)

(73) Assignee: **Devon Works, LLC**, Grand Rapids, MI (US)

FOREIGN PATENT DOCUMENTS

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

CH 338150 A 4/1959
FR 1191806 A 10/1959

(Continued)

This patent is subject to a terminal disclaimer.

OTHER PUBLICATIONS

(21) Appl. No.: **14/248,301**

Notification of the Transmittal of the International Search Report and the Written Opinion of the International Searching Authority, or the Declaration dated Apr. 29, 2011 for corresponding International Application No. PCT/US2010/055732 dated Nov. 5, 2010; total pages 16.

(22) Filed: **Apr. 8, 2014**

(Continued)

(65) **Prior Publication Data**

US 2015/0078143 A1 Mar. 19, 2015

Primary Examiner — Sean Kayes

(74) *Attorney, Agent, or Firm* — Snell & Wilmer L.L.P.

Related U.S. Application Data

(57) **ABSTRACT**

(63) Continuation of application No. 13/742,316, filed on Jan. 15, 2013, now Pat. No. 8,693,293, which is a continuation of application No. 12/940,941, filed on Nov. 5, 2010, now Pat. No. 8,355,297.

A watch for providing a digital time display comprises a movement mechanism disposed in a case that includes a number of continuous belts. The belts each have a numerical indicia consistent with hours, minutes and optionally second. The belts mounted over opposed drums, and the drums are rotated through gear engagement motors to move the belts. The arrangement of belts and drums are mounted on a frame separate from the case. The motors are operated to move the belts to cause the numerical indicia of the combined belts to register with one or more windows visible through a transparent cover to provide a time display. The belts may be oriented to overlap one another. The watch includes a micro-controller for controlling the operation of the motors, an optical sensor to determining the position of the belts, and a wirelessly rechargeable battery pack for powering the motors.

(60) Provisional application No. 61/258,536, filed on Nov. 5, 2009.

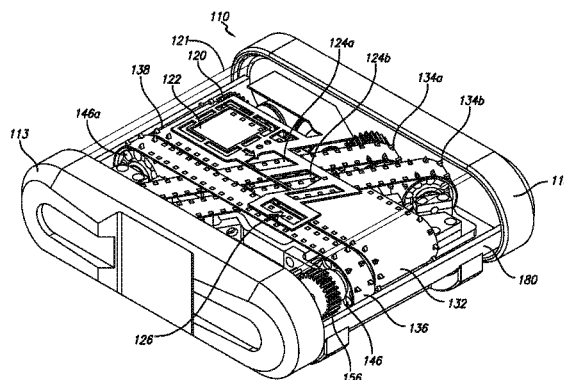
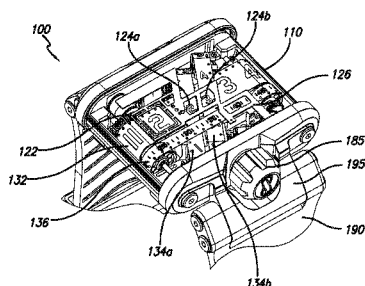
(51) **Int. Cl.**
G04B 19/20 (2006.01)

G04C 17/00 (2006.01)

(52) **U.S. Cl.**
CPC **G04B 19/207** (2013.01); **G04C 17/0008** (2013.01); **G04C 17/0016** (2013.01)

(58) **Field of Classification Search**
CPC G04C 17/0008; G04C 17/00; G04C 17/0016; G04B 19/207

29 Claims, 14 Drawing Sheets



(56)

References Cited**U.S. PATENT DOCUMENTS**

2,527,776 A * 10/1950 Laurence G06G 1/00
235/71 A

2,645,896 A 2/1956 Uhlig

2,790,300 A 4/1957 Frederick

2,930,183 A * 3/1960 Nussle 368/220

2,952,967 A 9/1960 Nussle

3,024,590 A 3/1962 Wynne

3,329,880 A 7/1967 Boyles

3,597,918 A * 8/1971 Robinson 368/222

3,662,535 A 5/1972 Hedrick et al.

3,747,321 A 7/1973 Yudewitz

3,852,949 A 12/1974 Sayler

3,956,879 A * 5/1976 Bailey G04C 17/0016
368/228

3,979,898 A 9/1976 Werres

4,103,484 A 8/1978 Bailey

4,162,609 A 7/1979 Oishi et al.

4,357,691 A 11/1982 Goodchild

4,611,161 A 9/1986 Barker

4,873,677 A 10/1989 Sakamoto et al.

4,972,392 A 11/1990 Wang

5,299,178 A 3/1994 Belik

5,331,609 A * 7/1994 Gubin 368/223

5,644,207 A 7/1997 Lew et al.

5,949,214 A 9/1999 Broussard et al.

6,016,046 A 1/2000 Kaite et al.

6,040,680 A 3/2000 Toya et al.

6,208,115 B1 3/2001 Binder

6,275,449 B1 * 8/2001 Wang 368/21

6,498,455 B2 12/2002 Zink et al.

6,608,464 B1 8/2003 Lew et al.

6,636,017 B2 10/2003 Zink et al.

6,661,197 B2 12/2003 Zink et al.

7,164,255 B2 1/2007 Hui

7,495,414 B2 2/2009 Hui

7,511,452 B2 3/2009 Bersenev

7,567,514 B2 7/2009 Kobayashi et al.

D631,375 S 1/2011 Wilbur

8,355,297 B2 * 1/2013 Wilbur et al. 368/78

8,576,670 B2 * 11/2013 Akiyama 368/14

8,773,847 B2 * 7/2014 Byun et al. 361/679.03

2005/0083787 A1 4/2005 Perez et al.

2005/0122844 A1 6/2005 Ruchonnet

2005/0189906 A1 9/2005 Sun

2006/0145660 A1 7/2006 Black et al.

2007/0182367 A1 8/2007 Partovi

2008/0061735 A1 3/2008 Toya et al.

2008/0079392 A1 4/2008 Baarman et al.

2008/0185989 A1 8/2008 Stenroos et al.

2009/0033280 A1 2/2009 Choi et al.

2009/0102419 A1 4/2009 Gwon et al.

2009/0128086 A1 5/2009 Lee

2009/0134837 A1 5/2009 Bersenev

2009/0153098 A1 6/2009 Toya et al.

2009/0161496 A1 6/2009 Gerber et al.

2009/0267560 A1 10/2009 Toya et al.

2010/0188937 A1 * 7/2010 Watanabe 368/37

FOREIGN PATENT DOCUMENTS

FR 1395203 A 4/1965

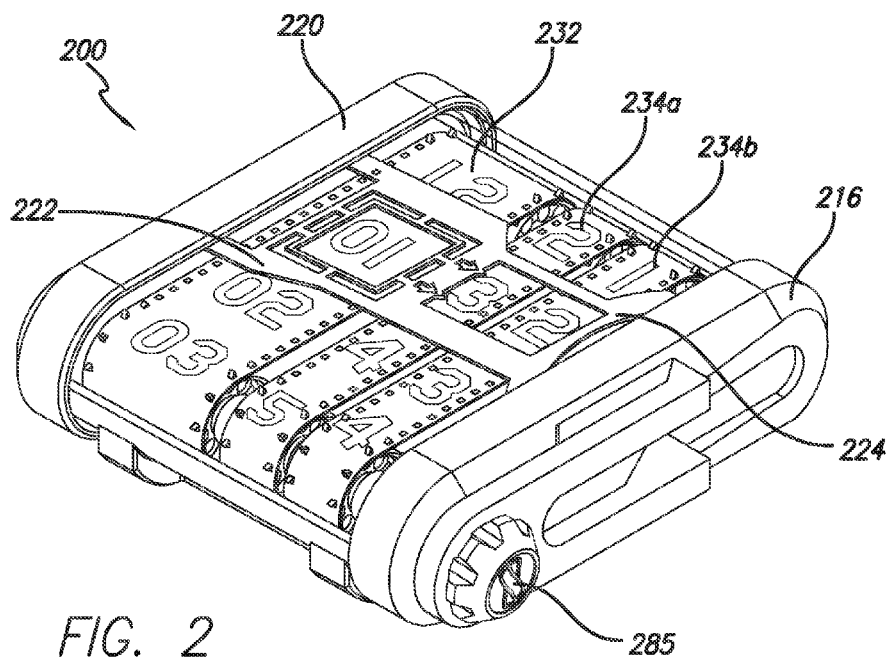
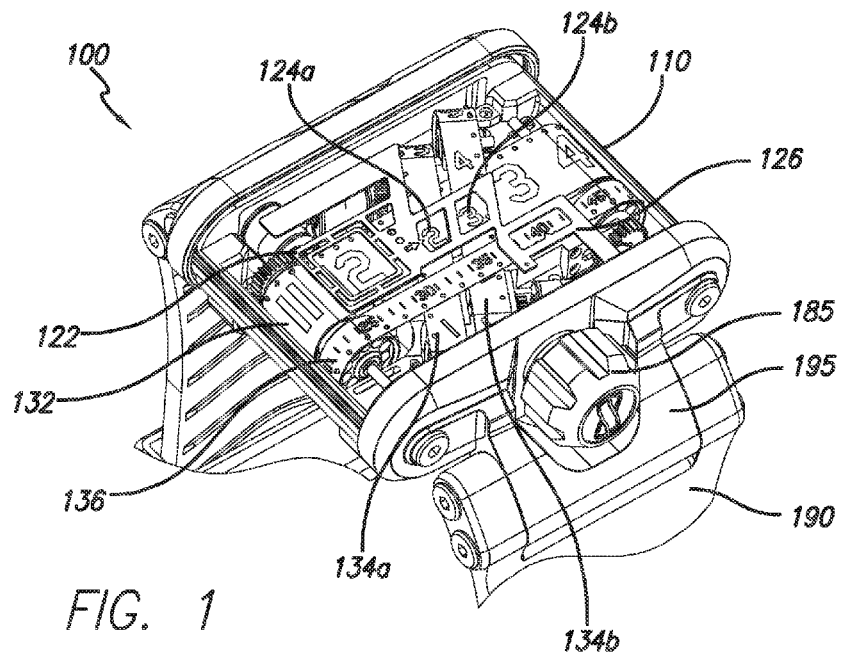
FR 2726099 A1 4/1996

OTHER PUBLICATIONS

PCT Invitation to Pay Additional Fees (PCT/ISA/206) and Partial International Search (Annex) for corresponding International Application No. PCT/US2010/055732 dated Feb. 22, 2011; total 5 pages.

PCT International Preliminary Report on Patentability for corresponding International Application No. PCT/US2010/055732 dated May 8, 2012; total 9 pages.

* cited by examiner



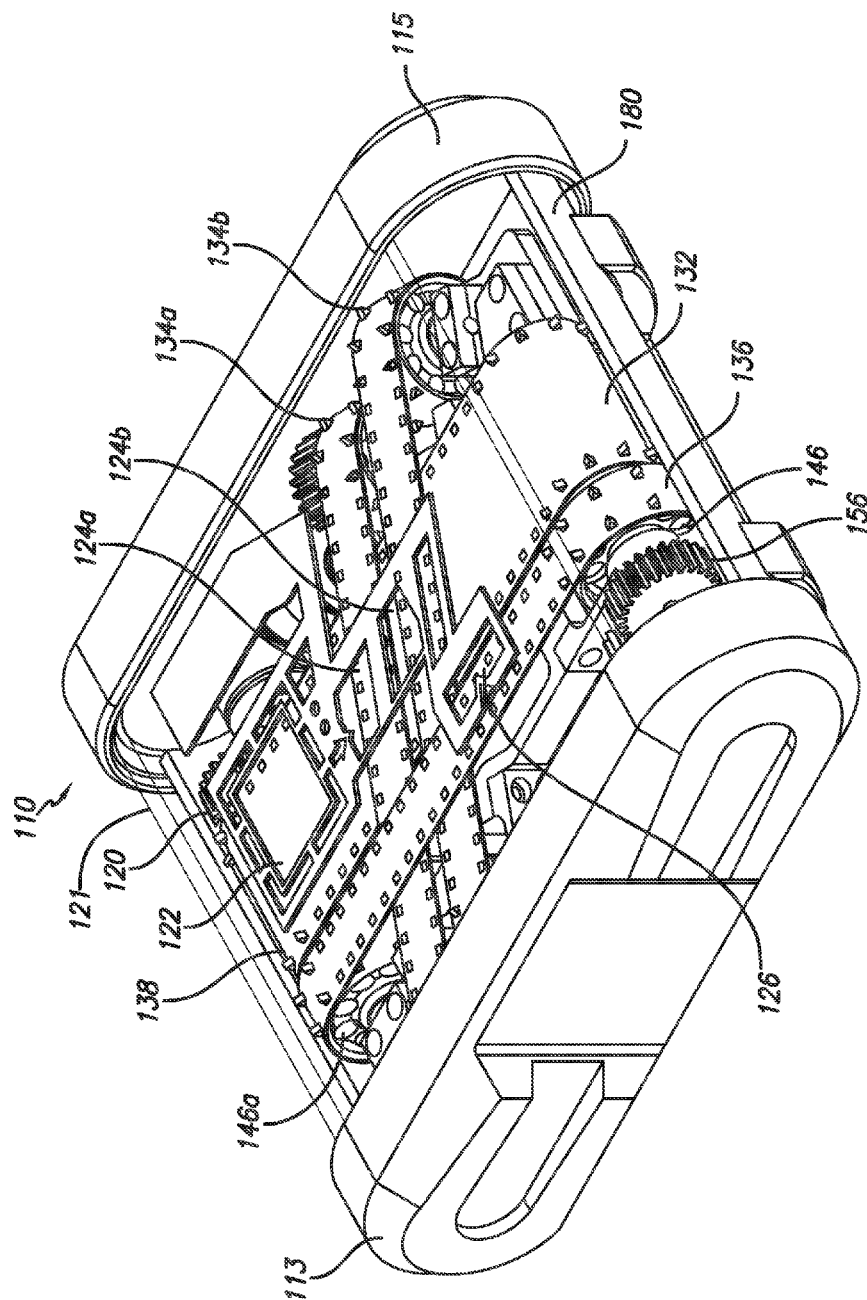


FIG. 3A

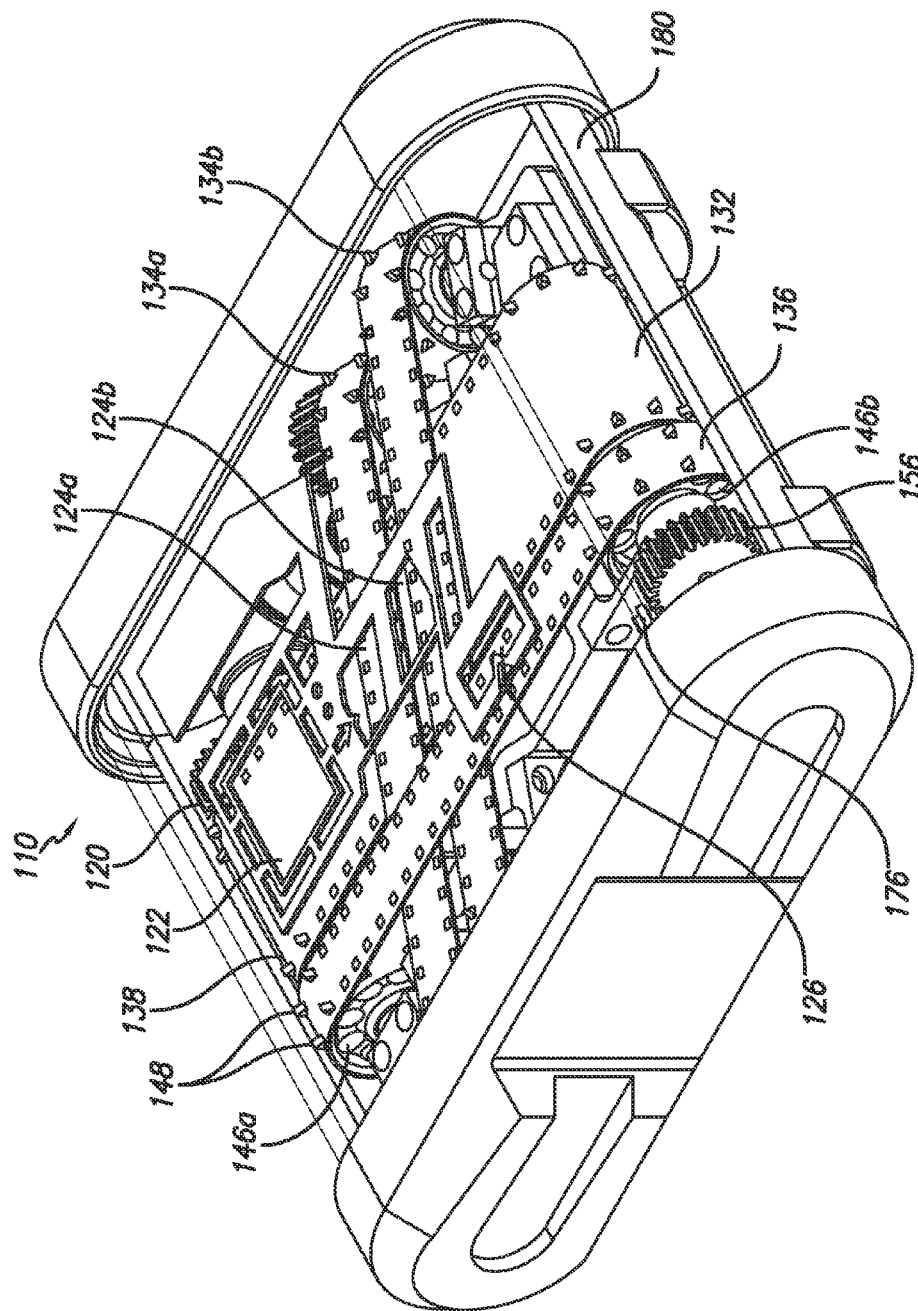


FIG. 3B

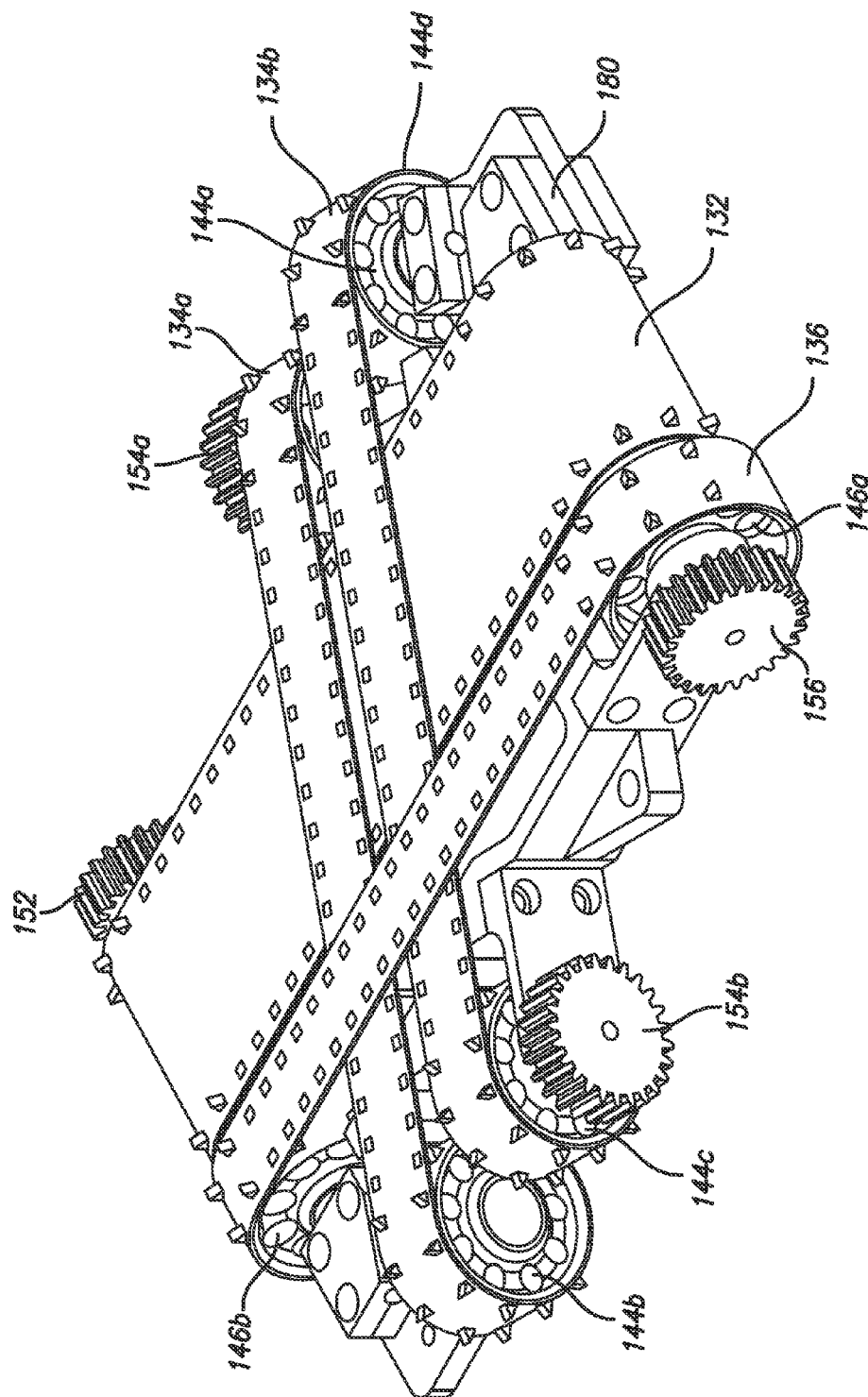


FIG. 4A

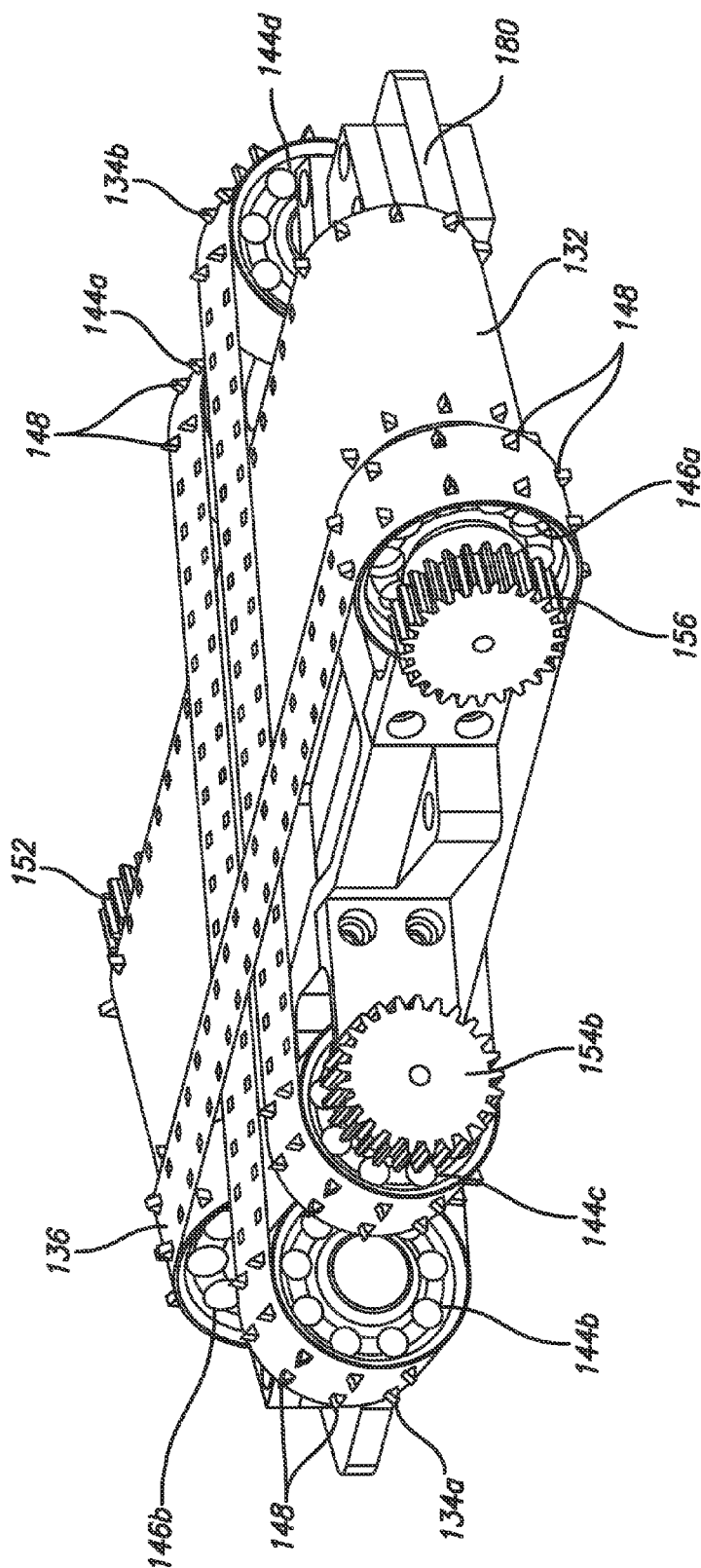


FIG. 4B

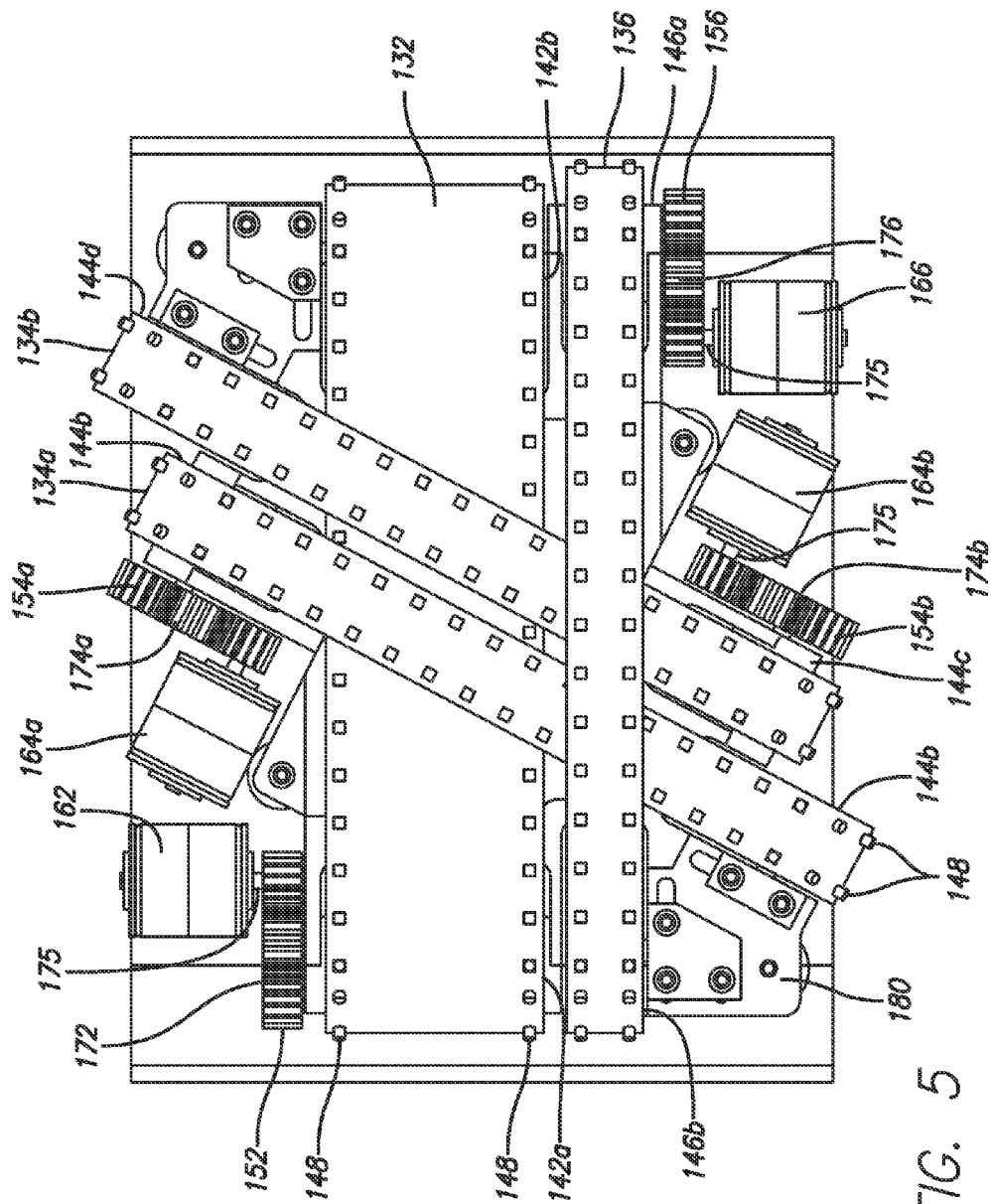


FIG. 5

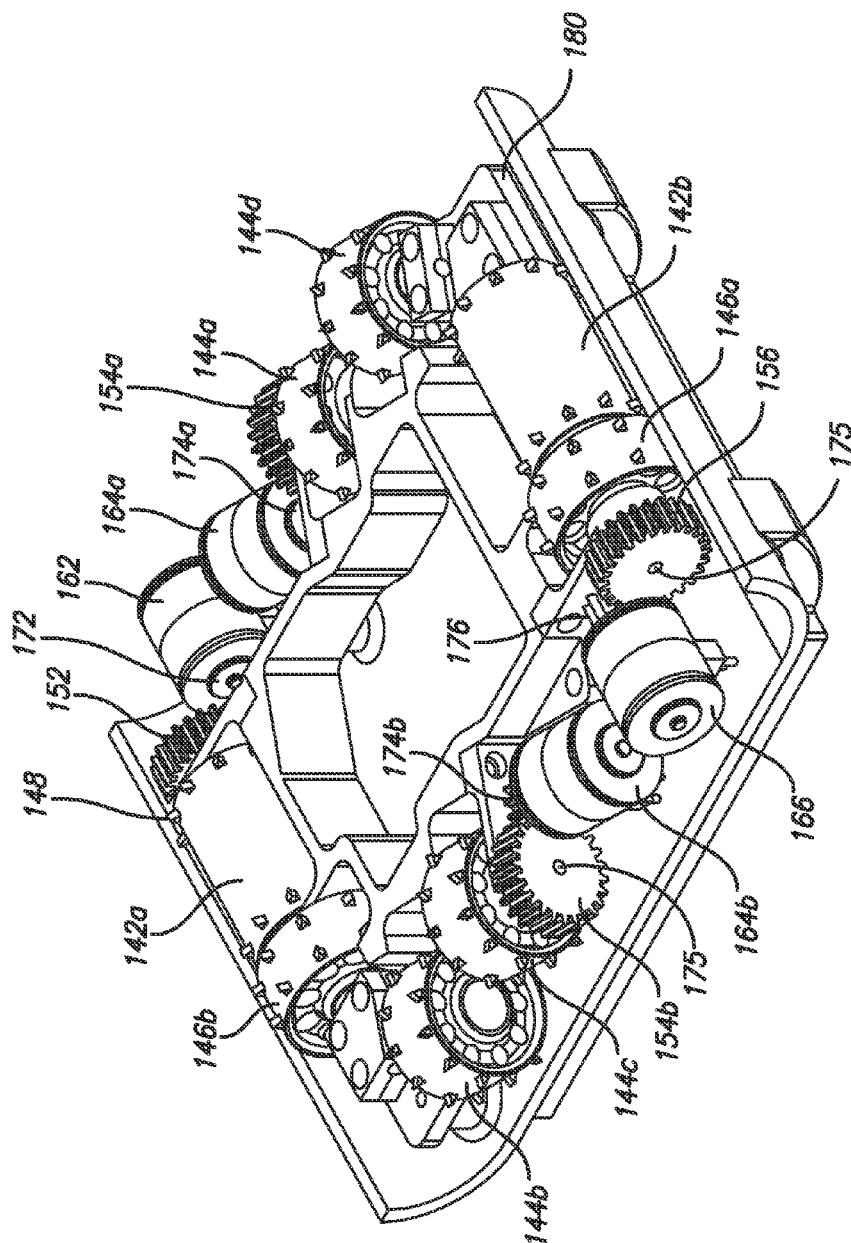


FIG. 6

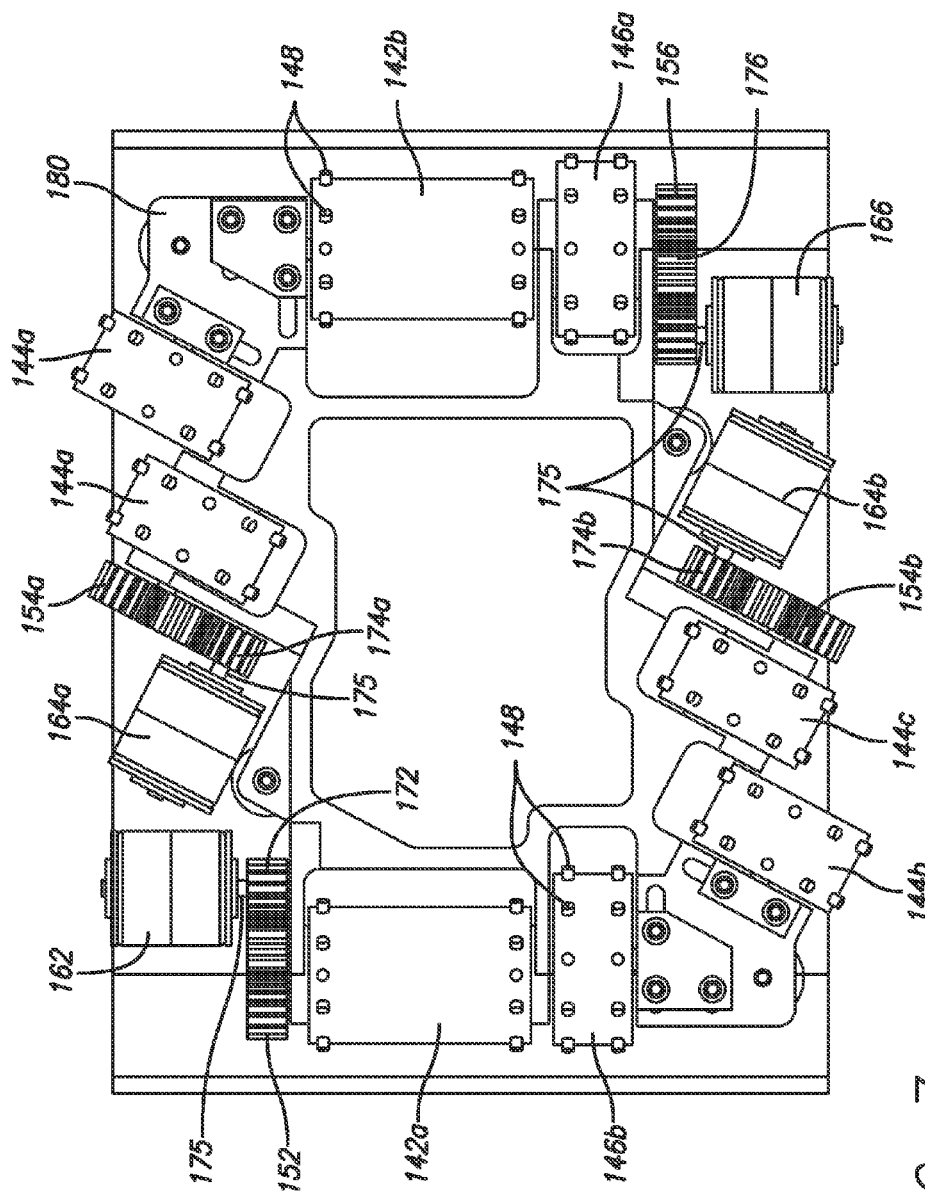


FIG. 7

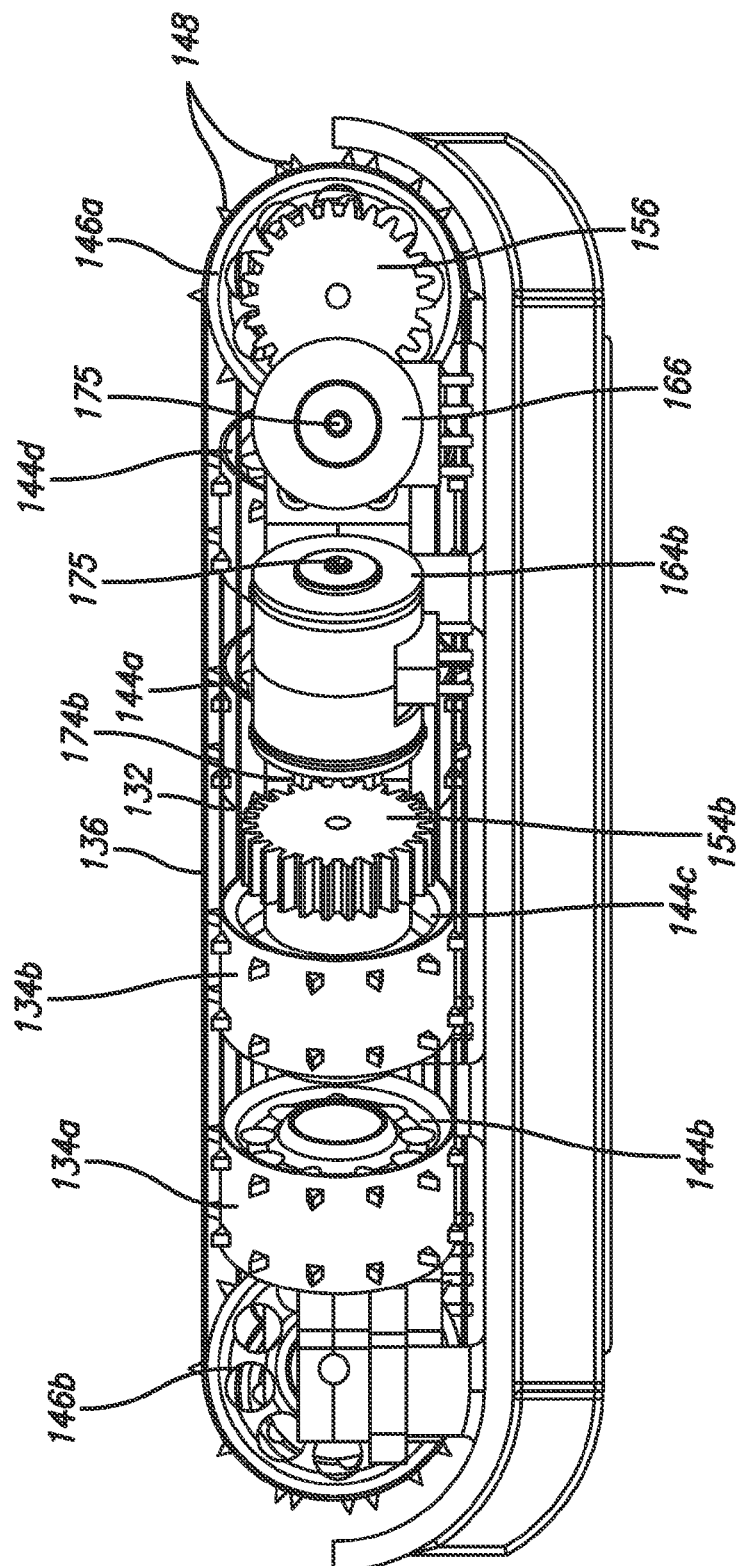


FIG. 8

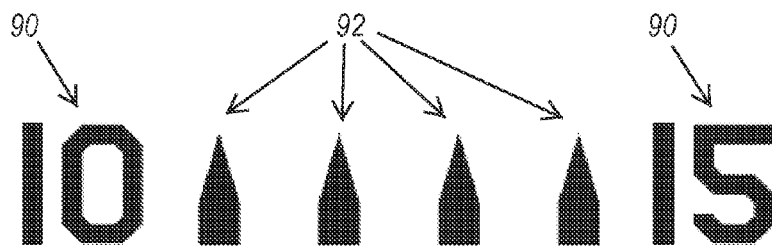


FIG. 9

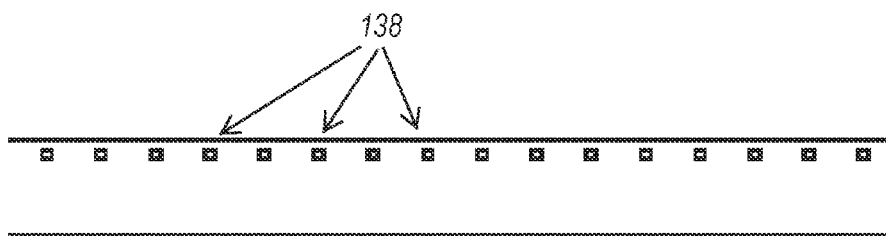


FIG. 10A

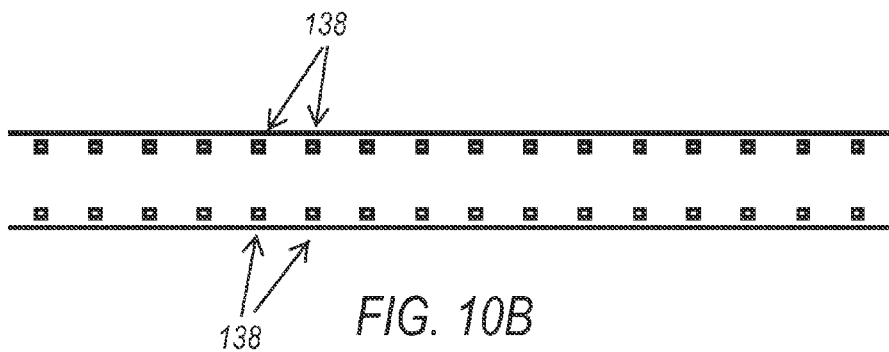
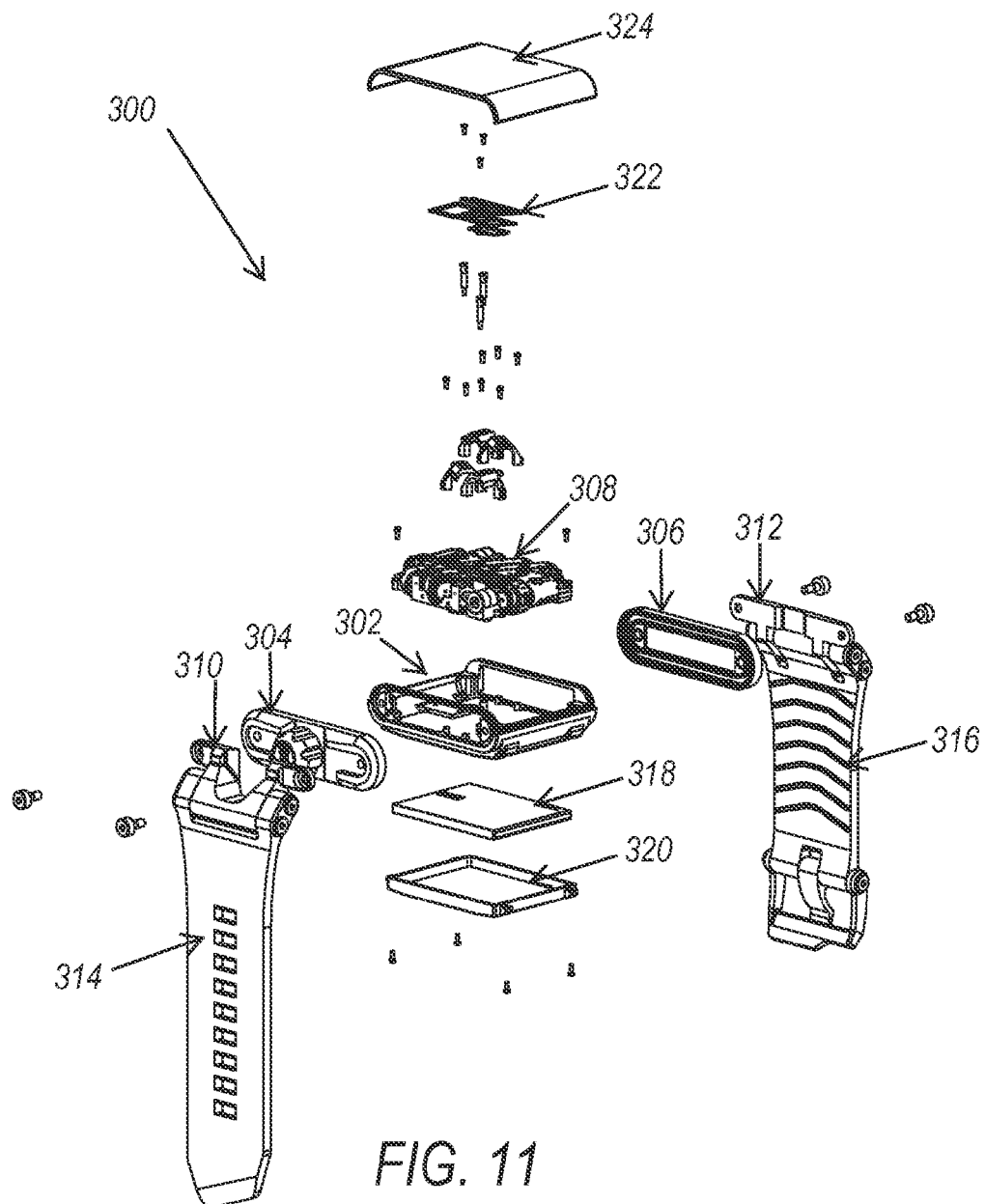


FIG. 10B



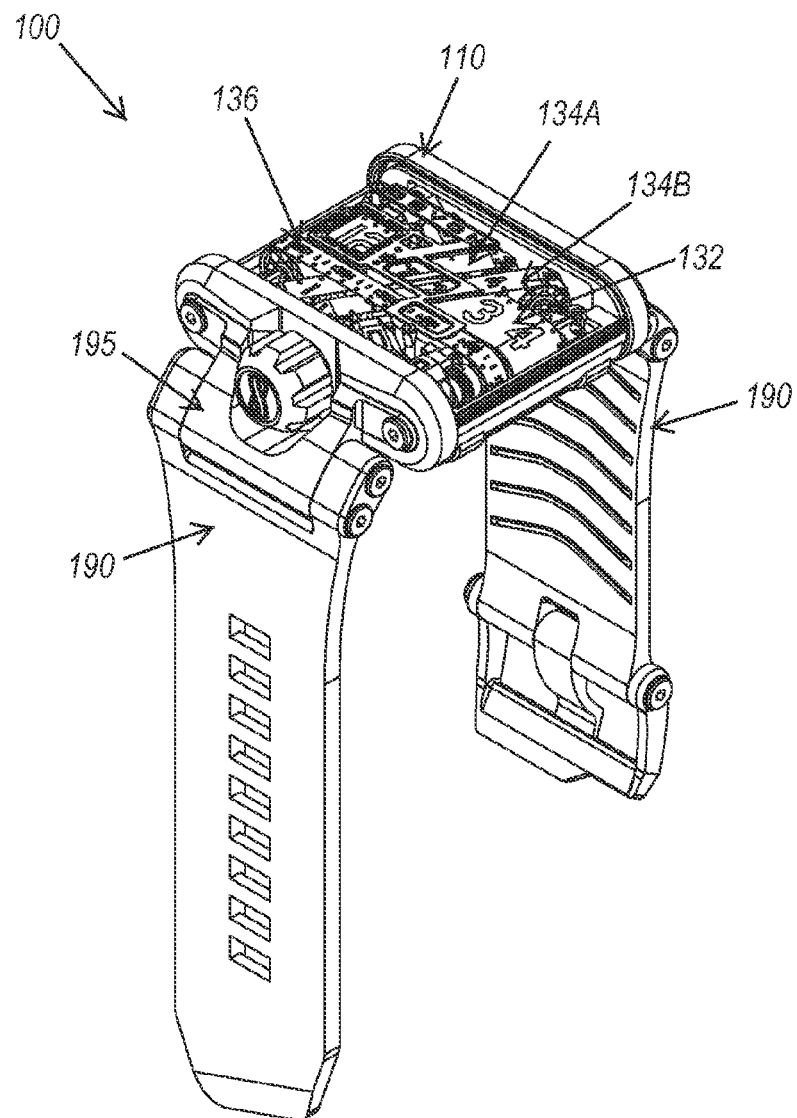


FIG. 12

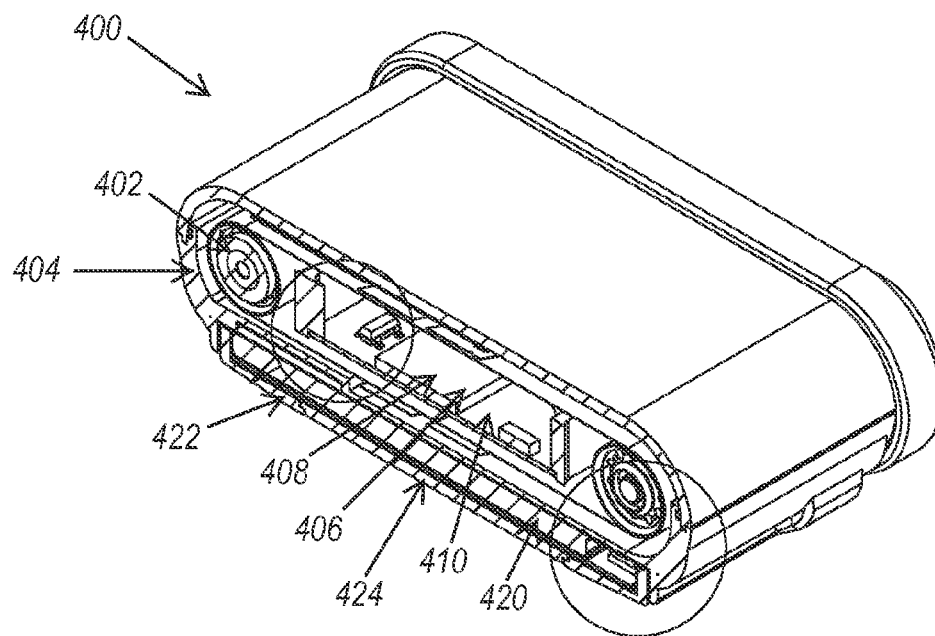


FIG. 13

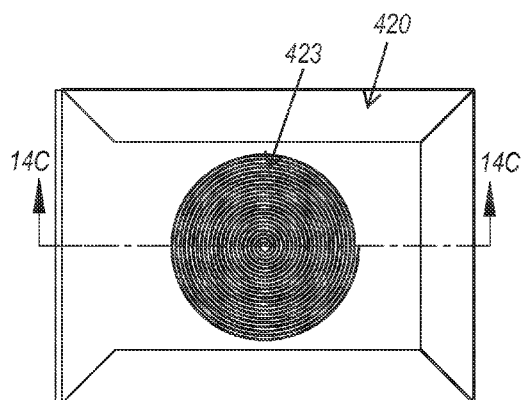


FIG. 14A

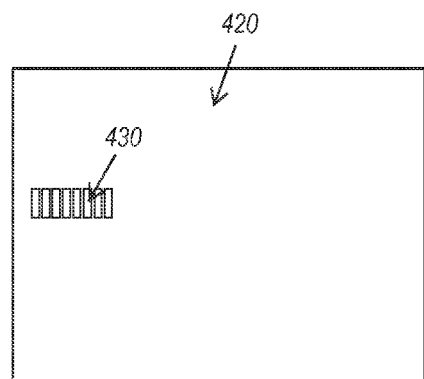


FIG. 14B

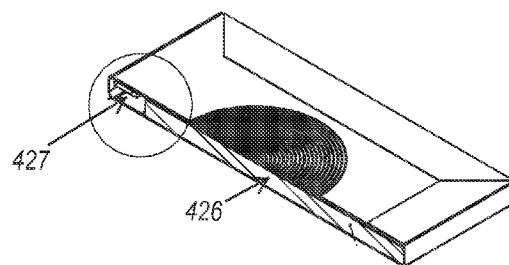


FIG. 14C

1

WATCH ASSEMBLY HAVING A PLURALITY OF TIME-COORDINATED BELTS

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 13/742,316, filed Jan. 15, 2013, now U.S. Pat. No. 8,693,293, which is a continuation of U.S. patent application Ser. No. 12/940,941, filed Nov. 5, 2010, now U.S. Pat. No. 8,355,297, which claims the benefit of U.S. Provisional Application No. 61/258,536 filed Nov. 5, 2009, all of which are herein incorporated by reference in their entirety.

BACKGROUND OF THE INVENTION

The present disclosure relates to timepieces and, more particularly, to watch assemblies having a face that displays a plurality of time-coordinated belts which indicate the time by hours, minutes and optionally seconds. The time-coordinated belts are preferably configured and arranged in a manner to provide an indication of the time by a digital display.

SUMMARY

In one embodiment, a watch assembly having a plurality of time-coordinated belts is described, wherein at least one of the time-coordinated belts overlaps another of the time-coordinated belts. The watch assembly comprises a casing and a wristband or bracelet. The casing comprises a display, a plurality of time-coordinated belts, and one or more movement mechanisms to actuate the plurality of time-coordinated belts. The display may comprise one or more windows or display frames through which the hour, minutes and optionally seconds are presented to presumably reflect the time and provide a viewable time display. The plurality of time-coordinated belts may separately be indicative of the hour, minutes and seconds and one or more of the belts may be arranged in an overlapping or interwoven configuration so as to provide the indication of hour, minutes and seconds in relatively close proximity to one another so as to resemble a conventional digital display. One or more movement mechanisms actuate the plurality of time-coordinated belts, either separately or in a coordinated manner.

In another embodiment, a watch assembly having a plurality of time-coordinated belts is described, wherein the time-coordinated belts are configured in a substantially parallel and non-overlapping relation to one another. The watch assembly comprises a casing and a wristband or bracelet. The casing comprises a display, a plurality of time-coordinated belts and one or more movement mechanisms to actuate the plurality of time-coordinated belts. The display may comprise one or more windows or display templates through which the hour, minutes and optionally seconds are presented to presumably reflect the time to provide a time display. The windows may be stationary or they may similarly have a movement that is time-coordinated with the belts. The plurality of time-coordinated belts may separately be indicative of the hour, minutes and seconds and one or more of the belts may be arranged in a substantially parallel configuration. One or more movement mechanisms actuate one or both of the plurality of time-coordinated belts and the windows, either separately or in a coordinated manner.

Other objects, features and advantages of the present invention will become apparent to those skilled in the art from the following detailed description.

2

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of an embodiment of a watch assembly having a plurality of time-coordinated belts.

FIG. 2 is a perspective view of another embodiment of a wrist watch having a plurality of time-coordinated belts.

FIGS. 3A-B are perspective views of the casing portion of the watch assembly of FIG. 1.

FIGS. 4A-B are perspective views of the belt assembly for the watch assembly of FIG. 1.

FIG. 5 is a top plan view of the casing portion of the watch assembly of FIG. 1.

FIG. 6 is a perspective view of the casing portion of the watch assembly of FIG. 1 without the belts.

FIG. 7 is a top plan view of the casing portion of the watch assembly of FIG. 1 without the belts.

FIG. 8 is a bottom end view of the casing portion of the watch assembly of FIG. 1.

FIG. 9 illustrates a combination of a numerical and representative indication of time that may be provided on a time-coordinated belt.

FIG. 10A illustrates a segment of a time-coordinated belt having a plurality of grooves on a single side.

FIG. 10B illustrates a segment of a time-coordinated belt having a plurality of grooves on both sides the belt.

FIG. 11 illustrates an exploded view perspective of the various elements making up the watch.

FIG. 12 illustrates a perspective view of the watch of FIG. 11 as assembled.

FIG. 13 illustrates a perspective cross-sectional view of the watch illustrating the location of control circuitry and a power source.

FIGS. 14A-C illustrate different views of a battery pack used to power the watch.

Like numerals refer to like parts throughout the several views of the drawings.

DETAILED DESCRIPTION OF THE EMBODIMENTS

A more complete appreciation of the disclosure and many of the attendant advantages may be obtained, as the same becomes better understood by reference to the following detailed description of the exemplary embodiments.

FIG. 1 depicts one embodiment of the watch assembly 100 having a plurality of time-coordinated belts 132, 134a, b, and 136. The watch assembly 100 generally comprises a casing 110 and a wristband 190 coupled to the casing 110 via a hinged coupler 195. This can also be seen in FIG. 12.

Casing 110 comprises a display area having a plurality of windows 122, 124a, b, and 126 through which an indication of time (hour, minutes and seconds, respectively) may be read. Preferably, the plurality of windows 122, 124a, b and 126 provide a fixed and stationary display, although embodiments utilizing a mobile or time-coordinate display may also be implemented.

A plurality of time-coordinated belts 132, 134a, b and 136 provide the indication of time through the plurality of windows 122, 124a, b and 126. The plurality of time-coordinated belts 132, 134a, b and 136 may separately provide an indication of the hour, minutes and seconds, respectively. While an embodiment of the watch has been described and illustrated comprising a belt 136 for the display of seconds, it is to be understood that embodiments of the watch without such belt 136 are within the scope of the invention. Each of the time-coordinated belts 132, 134a, b and 136 are configured as an endless loop around drum pairs, as further explained and

depicted in FIGS. 3-8. The belts can be formed from suitable materials that provide sufficient flexibility to conform with the respective drum pairs without stretching to maintain a desired fit. In an example embodiment, the belts are formed from a fiber-reinforced polymeric material, such as nylon or the like, and have a thickness that provides a desired degree of conformity. In an example embodiment, the belts have a thickness of approximately 0.002 inches.

As shown in FIG. 9, the time-coordinated belts **132**, **134a,b** and **136** include printed or otherwise marked indicia along an outside surface, e.g., in the form of consecutive numerals **90** or other alternative representations of numbers or time increments **92**, such as tick or dash marks useful for providing a time display. Movement of the time-coordinated belts **132**, **134a,b** and **136** causes these numerals **90** or other alternative representations **92** to appear through the plurality of windows **122**, **124a,b** and **126** to provide an indication of time, i.e., a time display when viewed by a user.

The embodiment depicted in FIG. 1 show at least two of the time-coordinated belts **134a,b** overlapping another of the time-coordinated belts **132** at an angle that is not perpendicular to the axis of the overlapped belt **132**. This overlapping and angled arrangement of the belts **132** and **134a,b** allows for the numerals corresponding to the separate time aspects (hour and minutes) to appear in close proximity with each other and further provides a novel display of the time.

An optional indication of date (not depicted) may be provided in a different or similar manner. For example, the indication of date may be provided as a digital display separate from the plurality of time-coordinated belts. The indication of date may also be provided as an analog display, either similar or different from the indication of time as provided by the belts.

A crown **185** is provided to enable a user to set or adjust the time set for the watch assembly **100** by rotating any one or more of the plurality of time-coordinated belts **132**, **134a,b** and **136**. In accordance with one aspect of the preferred embodiment, the crown **185** may be pulled in a direction away from the watch casing **110** in at least three stepped distances, each of which separately corresponds to the adjustments of the hour, minutes and seconds. The crown **185** may be turned to rotate each of the plurality of belts **132**, **134a,b** and **136** in either one of two directions to rotate the numbers in an increasing or decreasing order through the windows **122**, **124a,b** or **126**. Once the desired number on the belts is displayed through the appropriate window, the crown **185** may be further pulled out to adjust additional time parameters (e.g., minutes or seconds) in similar manner. Once the time adjustment is completed, the crown **185** may be pushed in to set the time. Alternatively, all of the time adjustments can be made by turning the crown in one or more directions.

In a preferred embodiment, the crown **185** is associated with a delay function to prevent undesired advancement of the belts. The crown **185** may thus be turned in either direction, in any amount of degrees for a set period of time before the belts begin to advance for the purpose of setting the correct desired time. The crown can be positioned at different locations on the watch. In the example embodiment illustrated in FIG. 1, the crown **185** is positioned extending from the casing **110** adjacent one of the watch wristbands **190**, i.e., parallel with the wristband. In such embodiment, the hinged coupler **195** comprises a recessed portion for accommodating the crown therein.

The crown **185** may be coupled to a circuit-switch, which allows for the crown to be turned and held at a certain set degree of rotation. For example, clockwise rotation may advance either one of the hour belt or the minute belt and

counter-clockwise rotation may advance the other of the hour belt or the minute belt that was not advanced by clockwise rotation. The seconds belt **136** is preferably halted during the operation of all crown functions. Upon disengagement of the crown functions, the seconds belt **136** may advance to depict accurate current seconds reading and subsequent continue its normal advancement. Additionally, the watch can be turned on and/or off by operation of the crown.

FIG. 2 depicts another embodiment of the watch assembly **200** having a casing **210** that comprises a display area **220** and a plurality of time-coordinated belts **232** and **234a,b**. Although not depicted in this embodiment, it is understood that the watch assembly **200** may further comprise a wristband coupled to the casing via a hinged coupler in a similar manner as depicted in FIG. 1.

The display area **220** preferably comprises a transparent window made of glass, plastic, acrylic or other suitable material. A plurality of windows **222**, **224** may be defined with a separate frame or may be demarcated by suitable graphics provided directly on the display area **220**, such as markings or the like. Alternatively, the display area **220** may be made of opaque material with one or more windows **222**, **224** as defined by a transparent portion of the opaque material.

The plurality of windows **222**, **224** is provided in connection with the display area **220** through which an indication of time may be read by a user. In the embodiment depicted in FIG. 2, the hour and minutes may be read through windows **222** and **224** respectively. While the plurality of windows **222**, **224** are depicted in FIG. 2 as being stationary or fixed to the display, it is understood that the windows **222**, **224** may also be slidably mobile.

A plurality of time-coordinated belts **232** and **234a,b** provide the indication of time through the plurality of windows **222** and **224a,b**, respectively. The plurality of time-coordinated belts **232** and **234a,b** separately provide an indication of the hour, minutes and optionally seconds (not shown). Each of the time-coordinated belts **232** and **234a,b** are also configured as an endless loop around drum pairs. Consecutive numerals are provided on the time-coordinated belts **232** and **234a,b** and movement of the time-coordinated belts **232** and **234a,b** causes these numerals to appear through the plurality of windows **222** and **224a,b** to provide an indication of time. Unlike the embodiment of the watch assembly **100** depicted in FIG. 1, the plurality of time-coordinated belts **232** and **234a,b** are arranged in a non-overlapping and substantially parallel manner.

A crown **285** is provided to enable a user to set or adjust the time set for the watch assembly **200** by rotating any one or more of the plurality of time-coordinated belts **232** and **234a,b**. In accordance with one aspect of the preferred embodiment, the crown **285** may be pulled in a direction away from the watch casing **210** in two or more stepped distances, each of which separately corresponds to the adjustments of the hour and minutes. The crown **285** may be turned to rotate each of the plurality of belts **232** and **234a,b** in either one of two directions to rotate the numbers in an increasing or decreasing order through the windows **222**. Once the desired number on the belts is displayed through the appropriate window, the crown **285** may be further pulled out to adjust additional time parameters or may be pushed in to set the time.

FIGS. 3A-B are perspective views of the casing portion **110** of the watch assembly **100** of FIG. 1. As further shown in FIGS. 3A-B, the casing portion **110** comprises a lower end cap **113** and an upper **115** end cap and a display area **120** defined therebetween. The display area **120** is covered with a front cover **121**, wherein at least a portion of the cover is transparent. In an example embodiment, the entire cover is

5

transparent to facilitate viewing the time display as well as other operative features of the watch. The front cover can be front cover is preferably made of a transparent material, such as glass, plastic, acrylic and the like. In an example embodiment, the front cover is made from scratch-resistant and anti-reflective polycarbonate of the same type used to make bulletproof glass and the like.

A single plate, display template or frame **120** is provided with a window indication of hour **122**, minutes **124a,b** and seconds **126**. While a single plate **120** is depicted in FIG. 1, it is understood that the plurality of windows **122**, **124a,b** and **126** may be provided on separate plates. Alternatively, instead of having a separate plate, the windows may simply be marked directly on the display area **120** and/or on the front cover of the watch assembly **100** with suitable graphics or annotations.

A plurality of belts **132**, **134a,b** and **136** are each disposed on drum pairs, the plurality of belt **132**, **134a,b** each having sequential numerals printed or otherwise provided on the surface (not shown). The plurality of belts **132**, **134a,b** are each disposed on opposing drum pairs by a plurality of openings or grooves **138** which line the outer periphery and which mate with corresponding surface features such as spikes or protrusions **148** provided on the drum pairs. The plurality of grooves **138** may be provided on one side of the belt, as shown in FIG. 10A, or on both sides of the belt, as shown in FIG. 10B. Spikes or protrusions **148** are provided on drum pairs corresponding to the location of the plurality of grooves **138** on the belts to provide a secure engagement therebetween to avoid unwanted belt slippage.

A frame or chassis **180** is disposed within the casing portion **110** and supports at least a portion of the movement mechanism or assembly that is responsible for causing the time-coordinated movement of the belts **132**, **134a,b** and **136** relative to the windows **122**, **124a,b** and **126**. The chassis is attached to the case and is interposed between the upper and lower end caps **113** and **115**, and between a front side and back side of the case.

FIG. 4A-B further depicts the belt-assembly portion of the movement mechanism for the watch assembly **100**. Frame **180** supports the belt-assembly portion, which comprises pairs of opposing drum cylinders for each of the plurality of time-coordinated belts. As previously explained, each of the time-coordinated belts **132**, **134a,b** and **136** correspond to the hour, minutes and seconds, respectively and are configured as an endless loop. As further shown in FIGS. 5-7, the hour belt **132** is looped around drum pair **142a,b** and the seconds belt **136** is looped around drum pair **136a,b**. Although watch assembly **100** depicts the indication of minutes in two separate belts **134a,b**, each of which is configured to display a single digit, it is understood that the indication of minutes may be provided in a single belt, in like manner as for the hour and seconds. In the embodiment depicted in FIGS. 1, 4-8, each of the two minute belts **134a,b** is looped around drum pairs **134a,b** and **134c,d** and separately actuated. The drums are each rotatably attached to the frame. In an example embodiment, bearings or the like can be provided at the rotation points to ensure a desired low friction connection between the drums and the frame.

A plurality of grooves or openings **138** are provided along the outer periphery of each of the plurality of belts **132**, **134a,b** and **136**. The plurality of grooves **138** are configured to match or mate with the plurality of spikes **148** or protrusions which are disposed along the circumference of the drum pairs on which the belts are disposed. The grooves **138** and spikes **148** allow for the precise movement of each of the belts

6

without slipping such that the intended numeral is accurately displayed through the windows.

In an alternative embodiment, each of the plurality of belts **132**, **134a,b** and **136** may be provided with a tacky underside surface that contacts the drum pairs so as to prevent slippage. In another alternative embodiment, the drum pairs may also have a tacky surface contacting the plurality of belts **132**, **134a,b** and **136**.

FIG. 5 is a top plan view showing the movement mechanism of the watch assembly **100** with the plurality of time-coordinated belts **132**, **134a,b** and **136**. The movement of the belts **132**, **134a,b** and **136** are each controlled by a plurality of motors **162**, **164a,b** and **166**, respectively. In an example embodiment, the motors that are used are stepper motors. The motors **162**, **164a,b** and **166** rotate associated drive gears **172**, **174a,b** and **176** coupled to the motors **162**, **164a,b** and **166** via drive shafts **175**. The motors are attached to the case and when the frame is disposed within the case that motor drive gears engage respective drum gears **162**, **164a,b** and **166** that are attached to respective drums **152a**, **154a,c** and **156a**. Thus, rotation of the drive gears **172**, **174a,b** and **176** cause the rotation of drum gears **162**, **164a,b** and **166** coupled to drums **152a**, **154a,c** and **156a**, respectively. The rotation of the drum gears **162**, **164a,b** and **166**, in turn, causes the rotation of the associated drums **152a**, **154a,c** and **156a** to advance the belts **132**, **134a,b** and **136** and thus the numerals that are displayed through the windows **122**, **124a,b** and **126** of the display **120**.

In an example embodiment, the motors for driving the hours and minutes belts may be operated in a noncontinuous manner, to provide a stepped change in hours and minutes, while the motor for driving the second belt is operated continuously to provide a constant update in second time display.

The arrangement of the movement mechanism is more clearly depicted in FIGS. 6-7, which depict the arrangement of the various components (e.g., motor, drive shaft, drive gear, drum gear, drum pairs) without the plurality of belts. While the embodiment of the watch assembly **100** depicts separate motors for each of the belt assemblies, it is understood that a single motor may be provided to control the movements of the one or more of the belt assemblies.

FIG. 8 is a bottom end view of the casing portion of the watch assembly **100**. As shown in FIG. 8, the plurality of time-coordinated belts **132**, **134a,b** and **136** are arranged in a spaced-apart arrangement relative to one another. In a preferred embodiment, contact between the surface of the belts **132**, **134a,b** and **136** is minimized or completely avoided so as to minimize the wear and tear of the moving components of the watch assembly **100**. In the embodiment depicted herein, the parallel minute belts **134a,b** overlap parallel hour belt **132** and seconds belt **136**. In order to avoid the minute belts **134a,b** from contacting the surface of the hour belt **132** and seconds belt **136**, the drums **144a-d** corresponding to the minute belts **134a,b** may have a larger diameter than the drums **142a,b** for the hour belt **132** and the drums **146** of the second belt. Alternate arrangements for overlapping the various belts may be provided by manipulating the diameter of the drum pairs so as to provide a spaced apart relation between the belts. The plurality of belts may further be provided in angular relationship with one another so as to increase the display options.

FIG. 11 shows the watch **300** in a disassembled state comprising the case or casing **302**, the end caps **304** and **306**, the movement mechanism or assembly **308**, the hinged wristband couplers **310** and **312**, the wristbands **314** and **316**, a power source or battery pack **318**, a bottom cover **320**, a display window, frame or template **322**, and a front cover or clear crystal **324**. As illustrated, the case can be referred to as

comprising a 5-piece assembly made up of the central case **302**, the two end caps **304** and **306**, and the two wristband couplers **310** and **312**. The case assembly can be made from any rigid material, and is preferably made from a metallic material. In an example embodiment, the case assembly is made from stainless steel.

FIG. **13** illustrates a sectional view of the watch **400** with the movement mechanism **402** as installed in the case **404**. The watch includes a control mechanism **406** comprising a microcontroller or microprocessor **408** that is electrically connected to a circuit board **410**. The control mechanism is positioned in a cavity within the frame that exists within the belt and drum assemblies. The microprocessor is configured to perform the desired time keeping and other functions of the watch, and receives data from a quartz crystal also mounted on the circuit board for operating the motors to provide the desired time display function. In an example embodiment, the quartz crystal is temperature compensated to ensure accurate time keeping.

In an example embodiment, the watch include means for monitoring the position of the belts. In a preferred embodiment, such means is provided by an optical recognition system that uses an infra-red sensor to view a white spot on the belt to monitor and track belt positioning. This information is provided to the microprocessor for purposes of moving the belts as necessary to provide and/or maintain an accurate time display. In an example embodiment, the optical recognition system operates to calibrate belt positioning every time the watch is turned on.

A battery pack **420** is disposed within the case **404** at a position beneath the movement mechanism **402**. In an example embodiment, the battery pack is interposed within a cavity of the case between the movement mechanism and a back cover **422**. The back cover **422** is configured having a nonmetallic portion **424** to facilitate wireless or induction charging a rechargeable battery in the battery pack.

FIGS. **14 A-C** illustrate the battery pack **420** used to power the watch. In an example embodiment, the battery pack comprises a rechargeable battery **426**, and in a preferred embodiment comprises a lithium ion battery. The battery pack is configured to include elements useful for facilitating the wireless recharging of the battery. In an example embodiment, the battery pack is configured to work with a separate charging station to facilitate wireless charging of the battery by placing the watch in close proximity to the charging station, which can be configured in the form of a mat or other structure useful for accommodating placement of the watch thereon or therein.

In an example embodiment, the charging station provides a stable frequency that is produced with an oscillator which drives an LC between it and the watch wirelessly. The LC circuit is designed to be in resonance when the watch is placed in close proximity to the charging station, and off resonance when the watch is removed. NMF between the coil effects charging. The resonant circuit creates a magnetic field that penetrates the nonmetallic portion of the watch back cover. The battery pack is configured to include components that receive the magnetic energy and complete the resonant circuit.

The battery pack includes a receiving coil **428** that is disposed on a back surface of the battery. The battery pack also includes a rectifying circuit, a filter circuit, and a regulator that are each disposed within a cavity in the battery pack adjacent the battery. A charging circuit is disposed within the watch and is electrically connected with the circuit board **410**. The battery pack includes electrical connections **430** on a front surface of the battery that is electrically connected with

the battery. The battery pack is placed within the watch with the front surface adjacent the movement mechanism to facilitate engagement of the electrical connections with the circuit board to provide the necessary power to the microprocessor and other elements of the watch.

When the watch is placed in close proximity to the charging station or a charging surface, the coil in the battery pack completes a resonant circuit and an AC voltage is produced in the watch. This AC voltage is turned into a DC current which is then filtered and regulated within the battery pack. The regulated DC current is connected to the charging circuit in the watch electronics board through the electrical connections. The charging current is passed back to the battery pack through the connector and charges the battery. When the watch is removed from the charging surface, the charging circuit reverts to a state that is off resonance and it consumes a minimum amount of energy. In an example embodiment, after recharging, the watch can operate for a period of 2 or more weeks.

Having thus described embodiments of the watch assembly having a plurality of time-coordinated belts, it should be apparent to those skilled in the art that certain advantages of the adjustable exercise assembly have been achieved. It should also be appreciated that various modifications, adaptations, and alternative embodiments thereof may be made within the scope and spirit of the present invention.

What is claimed:

1. A portable timepiece comprising:

a casing;

a number of continuous belts disposed within the casing, wherein the belts include an indicia, wherein one of the belts overlaps with another of the belts, and wherein the belts are moved within the case so that the respective indicia of the belts provides a time display; and

a front cover disposed over a front portion of the casing, wherein at least a portion of the front cover is transparent, and wherein the indicia of the belts is visible through the front cover to provide a time display.

2. The portable timepiece as recited in claim 1 comprising a display frame comprising one or more windows for viewing respective belt indicia therethrough to provide the time display.

3. The portable timepiece as recited in claim 1 wherein the casing comprises opposed end caps that extend from the front surface to a case back surface, wherein timepiece further comprises wrist bands operatively connected with respective end caps to facilitate removably attaching the timepiece to a user.

4. The portable timepiece as recited in claim 1 wherein each belt is disposed around a respective pair of opposed belt drums to facilitate rotation of the belt, wherein the belts and respective drums are disposed on a frame attached to the case, and wherein the watch include one or more motors operatively connected with one or more belt drums to rotate the belts.

5. The portable timepiece as recited in claim 4 wherein the belt drums include surface that register with a respective belt to provide a nonslip engagement therebetween.

6. The portable timepiece as recited in claim 1 further comprising a microcontroller disposed within the case for controlling movement of the belts to provide a time display.

7. The portable timepiece as recited in claim 1 further comprising a power source disposed within the case and comprising:

a rechargeable battery;

a wireless charging induction coil; and
charging circuitry.

9

8. The portable timepiece as recited in claim 1 wherein the belts comprise:

a first belt that includes numerical indicia for providing an hour time display; and

a pair of second belts that each includes numerical indicia for together providing a minute time display.

9. The portable timepiece as recited in claim 8 wherein the belts further comprise a third belt that includes numerical indicia for providing a second time display.

10. The portable timepiece as recited in claim 8 comprising four motors, wherein a first motor is operatively connected to a first belt having numerical indicia for providing a hour time display, wherein a second and a third motor are operatively connected to respective second and third belts having numerical indicia for together providing a minute time display, and wherein a fourth motor is operatively connected to a fourth belt having numerical indicia for providing a second time display.

11. The portable timepiece as recited in claim 1 further comprising an optical sensor for detecting the position of one or more belts.

12. The portable timepiece as recited in claim 1 wherein a substantial portion of the belts independent of the indicia providing the time display is visible through the front cover.

13. A timepiece for providing a digital time display comprising:

a case having a transparent front cover;

a number of continuous belts rotatably disposed within the case, the belts comprising:

a first belt having a numerical indicia to provide an hour time display; and

a second belt having a numerical indicia to provide a minute time display, wherein the first and second belts overlap to provide an hour and minute time display.

14. The timepiece as recited in claim 13 wherein the belts are each disposed between opposed respective drums, and the drums are rotatably disposed within the case.

15. The timepiece as recited in claim 14 further comprising one or more motors that are operatively coupled to the drums to move the belts to provide the time display.

16. The timepiece as recited in claim 15 wherein each belt is driven by a respective motor.

17. The timepiece as recited in claim 15 comprising a microcontroller disposed within the case for controlling the operation of the motors to move the belts to provide the time display.

10

18. The timepiece as recited in claim 15 comprising a power source disposed within the case for operating the motors.

19. The timepiece as recited in claim 18 wherein the power source comprises a rechargeable battery, and wherein the timepiece comprises means for wirelessly recharging the battery.

20. The timepiece as recited in claim 13 comprising an element positioned adjacent at least one of the belts to assist with the time display.

21. The portable timepiece as recited in claim 13 wherein a substantial portion of the belts independent of the indicia providing the time display is visible through the front cover.

22. A method for providing a digital time display in a portable timepiece comprising the steps of:

rotating a first continuous belt disposed within the timepiece for viewing an indicia to provide an hour time display;

rotating one or more second continuous belts disposed within the timepiece for viewing an indicia provide a minute time display;

wherein the first continuous belt and one or more second continuous belts overlap one another.

23. The method as recited in claim 22 wherein the step of rotating the first continuous belt, and the step of operating the one or more second belts is achieved by one or more motors.

24. The method as recited in claim 23 further comprising providing power to the one or more motors, wherein the power is provided by a battery.

25. The method as recited in claim 24 further comprising recharging the battery, wherein the timepiece includes means for recharging the battery wirelessly.

26. The method as recited in claim 22 further comprising rotating a third continuous belt disposed within the timepiece for viewing an indicia to provide a second time display.

27. The method as recited in claim 22 wherein the first and second belts are each disposed between opposed drums, and wherein the first and second belts are rotated by gear engagement between the one or more motors and the drums.

28. The method as recited in claim 22 further comprising controlling the rotation of the first and second belts to provide a time display, wherein the step of controlling is provided by a microcontroller disposed within the timepiece.

29. The method as recited in claim 22 further comprising determining the position of the first and second belts within the timepiece, wherein the step of determining is provided by an optical sensor disposed within the timepiece.

* * * * *